



1870637

Travis AN Open Lower Unit

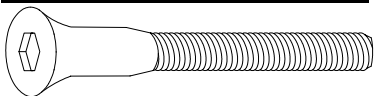
Parts List

A.	Top Panel	1 pc
B.	Left Side Panel	1 pc
C.	Right Side Panel	1 pc
D.	Bottom Assembly	1 pc
E.	Back Panel	1 pc
F.	Large Adjustable Shelf	1 pc
G.	Small Adjustable Shelf	1 pc
H.	Allen Head Bolts	4 pcs
I.	Connecting Bolts	4 pcs
J.	Eccentric Cams	4 pcs
K.	Plastic Covers	4 pcs
L.	Shelf Pins	8 pcs
M.	Phillips Head Screws	16 pcs
N.	Phillips Head Screwdriver	1 pc
O.	Flat Head Screwdriver	1 pc
P.	Allen Head Wrench	1 pc

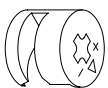
- * Please make sure that you have all the parts and hardware indicated above before you begin assembly of this item.
- * Use the hardware illustrations to determine correct piece and size.
- * This item should be assembled on a soft surface to prevent scratching the finish during assembly.
- * This item may require periodic tightening.

Notes: This item belongs to the Kids Modular Group and can be attached to the Top Hutch. Please refer to the assembly instructions for the Top Hutch for directions on how to attach the two pieces.

Hardware Illustrations



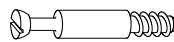
H. Allen Head Bolt



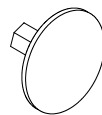
J. Eccentric Cam



L. Shelf Pin



I. Connecting Bolt



K. Plastic Cover



M. Phillips Head Screw



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Assemble Left & Right Side Panels, Top Panel

Parts required

A.	Top Panel	1 pc	J.	Eccentric Cams	4 pcs
B.	Left Side Panel	1 pc	K.	Plastic Covers	4 pcs
C.	Right Side Panel	1 pc	N.	Phillips Head Screwdriver	1 pc
D.	Bottom Assembly	1 pc	O.	Flat Head Screwdriver	1 pc
H.	Allen Head Bolts	4 pcs	P.	Allen Head Wrench	1 pc
I.	Connecting Bolts	4 pcs			

1. **Attach Left & Right Side Panels (B, C)** Align the pre-drilled holes in the Bottom Assembly (D) with the pre-threaded holes in the Left & Right Side Panels (B, C). Make sure the wood dowels of Left & Right Side Panels align with the pre-drilled holes in the Bottom Assembly (D). Secure with Allen Head Bolts (H) using Allen Head Wrench (P). See Illustration #1.
2. **Attach Connecting Bolts (I)** Align the exposed threads on the Connecting Bolts (I) with the pre-threaded holes in the Top Panel (A). Tighten in a clockwise direction using the Flat Head Screwdriver (O). See Illustration #1
3. **Attach Top Panel (A)** Align the Connecting Bolts (I) with the pre-drilled holes in the ends of Left & Right Side Panels (B, C). Be sure that the dowels in the Left & Right Side Panel (B, C) align with the holes in the Top Panel (A). Insert the Eccentric Cams (J) into the pre-drilled holes of the Left & Right Side Panels (B, C). Make sure the groove in the Eccentric Cams (J) faces out and the arrow points towards the Connecting Bolts (I). Use the Phillips Head Screwdriver (N) to adjust the Eccentric Cams (J) and lock the Connecting Bolts (I) in place by turning in clockwise direction. Cover the Eccentric Cams (J) with Plastic Covers (K). See Illustration #1

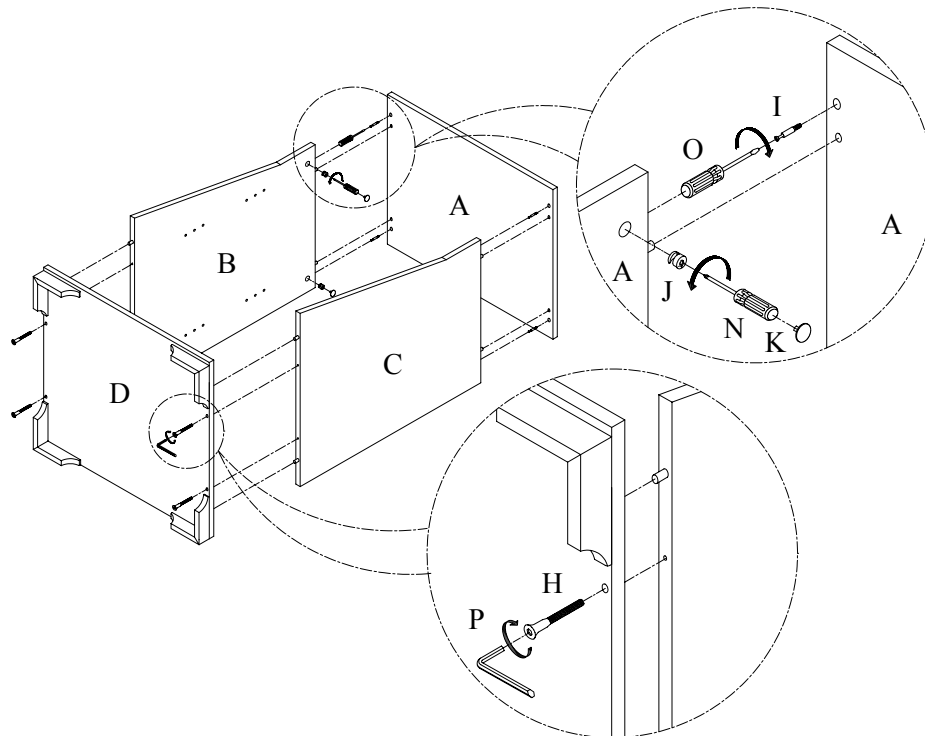


Illustration #1



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Attach Back Panel, Large & Small Adjustable Shelves

Parts required

A.	Top Panel	1 pc	F.	Large Adjustable Shelf	1 pc
B.	Left Side Panel	1 pc	G.	Small Adjustable Shelf	1 pc
C.	Right Side Panel	1 pc	L.	Shelf Pins	8 pcs
D.	Bottom Assembly	1 pc	M.	Phillips Head Screws	16 pcs
E.	Back Panel	1 pc	N.	Phillips Head Screwdriver	1 pc

4. **Attach Back Panel (E)** Align the pre-drilled holes in the Back Panel (E) with pre-drilled holes in the edges of the Top Panel (A), Left & Right Side Panels (B, C), Bottom Assembly (D). Secure with Phillips Head Screws (M) using Phillips Head Screwdriver (N). See Illustration #2
5. **Attach Large & Small Adjustable Shelves (F, G)** Insert the Shelf Pins (L) into the desired pre-drilled holes in the Left & Right Side Panels (B, C). Put the Large & Small Adjustable Shelves (F, G) in place. See Illustration #2

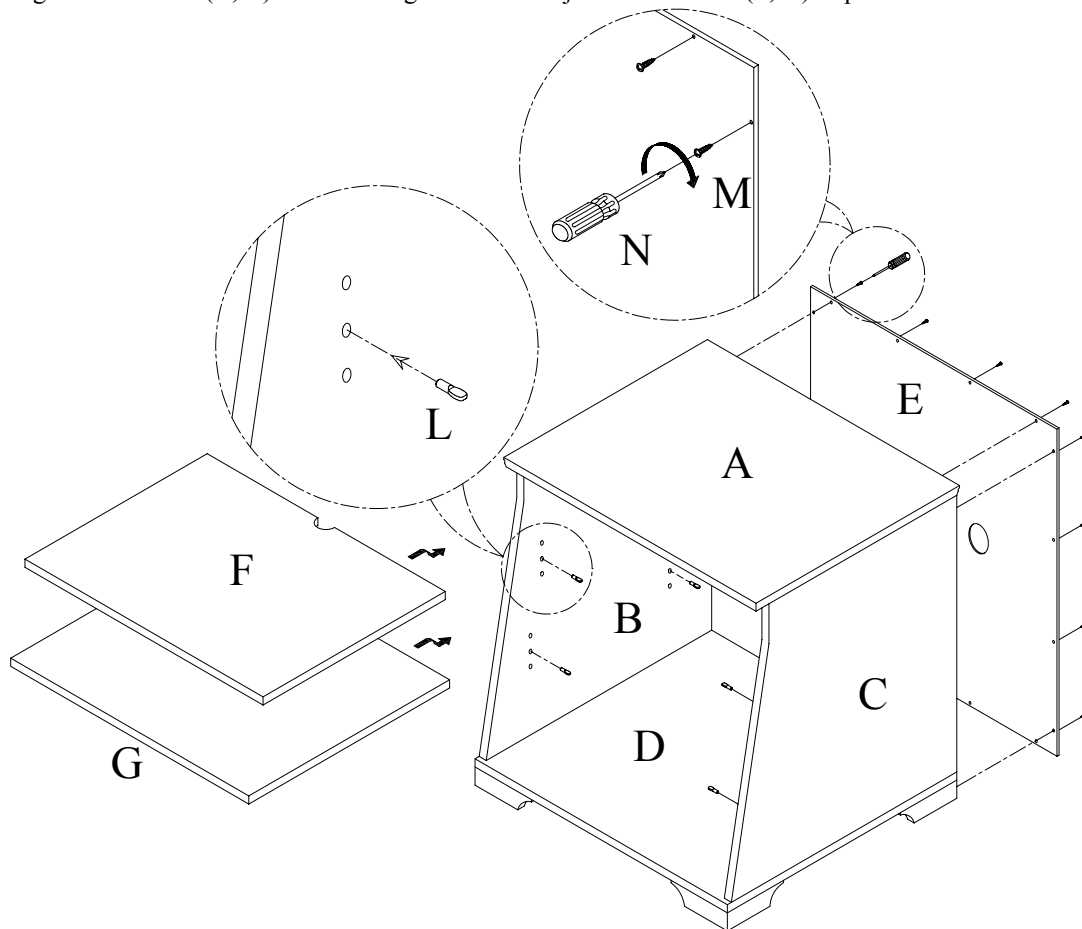


Illustration #2